

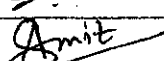
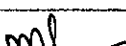



1. ALL DIAMETERS, AXIS & FACES TO BE \perp , \parallel & \odot WITH RESPECT TO EACH OTHER WITHIN 0.02
2. RAW MATL. P/M FORGING SHALL BE STRICTLY AS PER BPC SPEC. No. DP/SPEC/358
3. RAW MATL. P/M FORGING MINIMUM TEST, INSPECTION, INSPECTION STAGE SHALL BE AS PER BPC SAMPLE QAP No. QA/3SK0560

DATE		ISSUED BY	RP DESIGN			BHARAT PUMPS & COMPRESSORS LTD.						
BY			SUPERSEDES			SUPERSEDED BY		NAINI ALLAHABAD				
APPD												
REVISIONS		1 UNSPECIFIED MACHINING TOLERANCES 0-30 ±0.1 30-150 ±0.15 150-750 ±0.3 ABOVE 750 ±0.5 ANGULAR ±0°-30° CORNER RADII & SHARP EDGES 0.8 2 SURFACE FINISH IN MICRONS SHOWN ✓ THUS	DATE		01-01-2016		PROOF MACHINED FORGED BLOCK					
			DRN									
			CHD				MATL AS PER SPEC. IN NOTE		SCALE -		WT. - KG.	
			APPD		 		ASSLY.DRG.		3 SK 0560		REV.	
							REF.DRG.				0	